



1 rel. hum. 40-60%
temp. >18°C/64°F 48h

≥ 30 cm
12 in

≥ 30 cm
12 in

2

3

4 DIN 18365, EN 1264
CA ≤ 0,3 CM %, CT ≤ 1,8 CM %

5

6

max. 2 mm / 1 m
3/16 in / 3 ft

7

max. 3 mm, 1/8 in
CS ≥ 60 kPa
CC ≥ 20 kPa
PE ≥ 0,2 mm
SD ≥ 75 m

8

2 cm
25/32 in

20 cm
7 7/8 in

PE

9

10

max. 29°C
84°F

11

12

13

rel. hum. 40-60%
temp. >18°C/64°F

14

15

16

11 m
36 ft

11 m
36 ft

11 m
36 ft

10 mm
3/8 inch

> 20 cm
8 inch

> 50 cm
20 inch

> 30 cm
12 inch

17

18

min. 1/3 length

19

∠ 45°

20

21

22

1

2

∠ 20°

23

24

min. 1/3 length

25

∅ + 20 mm
3/4 in

26

GLUE

∅ + 20 mm
3/4 in

27

V1

> 8 cm
3 1/8 in

27

V2

10 mm
3/8 in

28

V2

+10 mm
3/8 in

29

V2

> 8 cm
3 1/8 in

30

Typ W

31

32

33

34

35

∠ 20-30°

35

30

31

32

33

34

35

35